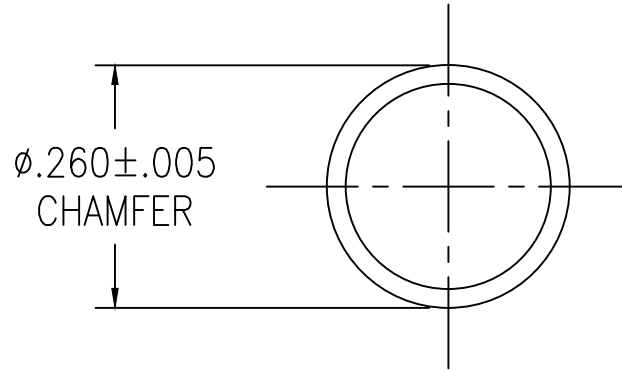
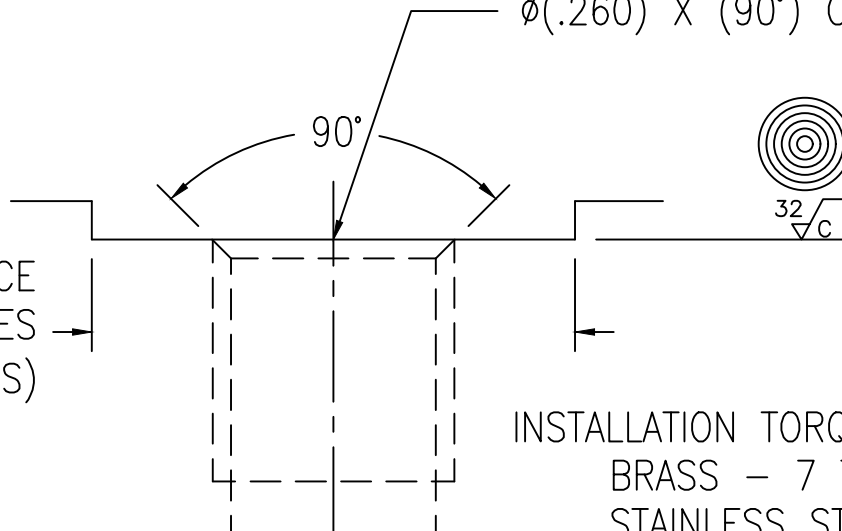




1/4-28 UNF-2B X .250 MIN. DP
 $\phi(.260)$ X (90°) CHAMFER



$\phi.500$ MIN SPOT FACE
 ON ROUNDED SURFACES
 (3/8 HEX & ELBOW FITTINGS)

INSTALLATION TORQUE:
 BRASS - 7 TO 9 IN*LBF
 STAINLESS STEEL - 9 TO 12 IN*LBF

								1/4-28 PORT REQUIREMENTS				
REV	NO.	CHANGE	APP	DATE	REV	NO.	CHANGE	APP	DATE	SCALE: N.T.S.	APPROVED BY:	DRAWN: GAT
										DATE: 01/19/06		
 beswick engineering co., inc. greenland, new hampshire 03840 this drawing and all novel ideas contained in or suggested thereby, in whole or in part, are the property of Beswick Engineering Co., Inc. and are not to be reproduced or used without written permission.										ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED		REV.
										TOLERANCES UNLESS OTHERWISE SPECIFIED:		
										DECIMAL: $\pm .005$ FRACTIONAL: $\pm 1/64$ ANGULAR: $\pm 1/2$		
SURFACE FINISH UNLESS OTHERWISE SPECIFIED: 125/										USED ON DRAWING NO:	DRAWING NO: SPEC	