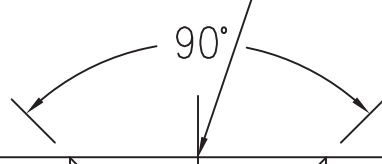


1/4-20 UNC-2B X .300 MIN. DP  
 $\phi(.260)$  X (90°) CHAMFER



$\phi.500$  MIN SPOT FACE  
 ON ROUNDED SURFACES  
 (3/8 HEX & ELBOW FITTINGS)

INSTALLATION TORQUE:  
 BRASS - 7 TO 9 IN\*LBF  
 STAINLESS STEEL - 9 TO 12 IN\*LBF

### 1/4-20 PORT REQUIREMENTS

REV	NO.	CHANGE	APP	DATE	REV	NO.	CHANGE	APP	DATE

SCALE: N.T.S.	APPROVED BY:	DRAWN: GAT
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 greenland, new hampshire 03840

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DATE: 11/07/23	ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMAL: $\pm .005$ FRACTIONAL: $\pm 1/64$ ANGULAR: $\pm 1/2$	REV.
SURFACE FINISH UNLESS OTHERWISE SPECIFIED: 125/√	USED ON DRAWING NO:	DRAWING NO: SPEC