


ON ROUNDED SURFACES PROVIDE A
10MM (.394) MIN SPOT FACE

MNR. $\phi 4.917/5.153\text{MM}$ (.1936/2029)
M6-1-6H X 6.50MM (.260) DP MIN, FULL THREAD.
P. $\phi 5.350/5.500\text{MM}$ (.2106/.2165)
 $\phi 6.35\text{MM}$ (.250) X (90°) CHAMFER



REV NO.	CHANGE	APP DATE	REV NO.	CHANGE	APP DATE	M6-1-6H PORT REQUIREMENTS		
						SCALE: N.T.S.	APPROVED BY:	DRAWN: GAT
						DATE: 11/14/23		
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						SURFACE FINISH UNLESS OTHERWISE SPECIFIED: 125/ \sqrt{C}	USED ON DRAWING NO:	DRAWING NO: SPEC